### **Product Data**

## Protek Wrap® PW78CH Corrosion Inhibitor VCI Paper

### Description



Protek Wrap (PW78CH) crepe is a 100 lb/ream (163 g/m $^2$ ) kraft, creped, saturated throughout with Daubert Cromwell's nitrite-free, volatile corrosion inhibitor (VCI) formulation. Designed as a stretchable paper packaging material. Paper has 20-30% elongation in the machine direction.

The creped paper wrap, typically used in narrow rolls, prevents corrosion on properly packaged parts made of steel, cast iron, and ferrous metals. The creping allows good contact in wrapping operations, especially large metal coils. The heavy-duty paper provides excellent physical strength characteristics.

### **Features**

### Proven Daubert Cromwell corrosion inhibitor chemistry

- Metals protected: Steel, cast iron, and ferrous alloys
- · Safe and easy to use; no special handling required
- Non-toxic, OEM-approved VCI chemistry
- No heavy metals, chromates, phosphates, or secondary amines
- Replaces oil, grease, and traditional corrosion prevention methods
- Parts remain clean, dry and ready to use immediately
- · RoHS compliant
- · Compatible with Daubert Cromwell rust preventive liquids, emitters and films
- Available in rolls, cut sheets, custom sizes

### **Typical Applications**

### Transport, export, storage of:

- Fabricated metal components and assemblies
- · Large metal coils
- Small and oddly shaped parts
- · Bearings, gears, valves and pistons
- Brake parts, automotive parts

To use, wrap or layer clean parts in PW78CH. Place within 12" (200-300mm) of the metal. The corrosion inhibitors form a protective molecular layer on the surface of the metal. When the parts are unwrapped, the protective layer immediately begins to dissipate. Parts are clean, corrosion-free and ready to use. No further processing is necessary prior to use.

Protek Wrap® Product Family						
Product	Basis Weight	Construction	Description	Protection		
PW30	30 lb/49 g/m²	Natural Kraft	General protection	Ferrous		
PW32	35 lb/57 g/m²	Natural Kraft	General protection	Ferrous		
PW60	60 lb/98 g/m²	Natural Kraft	General protection	Ferrous		
PW31	30 lb/49 g/m²	Natural Kraft, Wax Coated	Enhanced molding barrier properties.	Ferrous		
PW33	35 lb/57 g/m²	Natural Kraft, Wax Coated	Enhanced molding barrier properties.	Ferrous		
PW78CH	100 lb/163 g/m <sup>2</sup>	Natural Kraft, Creped	Improved wrapping and strength properties	Ferrous		









Vertriebsbüro: Trimburgstr. 2 81249 München, Deutschland

Tel.: +49-89-4522036-10 E-mail: Service@daubertcromwell.eu www.daubertcromwell.de

## Technical Data

# Protek Wrap® PW78CH Corrosion Inhibitor VCI Paper

### **Physical Data**

Physical Properties*		Typical Values		
	Units	Typical Va	lue	Test Method
Basis weight	lb/ream (g/m²)	100 (163)		T-410
Caliper (thickness)	mil (μm)	27 (682)		T-411
Mullen Burst Strength	psi (kPa)	24 (166)		T-403
		<b>Machine Direction</b>	<b>Cross Direction</b>	
Elmendorf Tear Strength	g/ply (N/ply)	197 (1.9)	317 (3.1)	T-414
Tensile Strength	lb/in (kN/m)	24 (4.0)	13 (2.3)	T-404
Elongation	%	20-30	1-2	T-494

#### **Protection Time**

Inside Dry Storage

24 months minimum

Mild Carbon Steel, Cast Iron	Provides full protection in contact and vapor phases.	
Aluminum (1100)	Compatible, light protection in contact and vapor phases.	
Zinc or Zinc Galvanized Steel	Not recommended⁴. UWMPI, Ferro-Galv, or Uniwrap® 200 recommended.	
Copper, Copper Alloys	Not recommended. Coppertex® or UWMPI or Uniwrap 200 recommended.	
Brass <sup>1</sup>	Not recommended. Coppertex or UWMPI or Uniwrap 200 recommended.	
Bronze	Not recommended. Coppertex or UWMPI or Uniwrap 200 recommended.	
Silver	Not recommended. Silver Saver® recommended.	
Category A <sup>2</sup>	Not recommended.	
Category B <sup>3</sup>	Not recommended.	

- 1 Brass alloys in the "red area containing up to 20% zinc will act like copper; brass in the "white" area containing over 20% zinc will act like Category A metals.
- 2 Category A metals include zinc, cadmium, nickel, cadmium-plated steel, and nickel-plated steel. These are prone to contact corrosion sensitivity with inhibitor chemicals, but will be protected as shown in the vapor phase.
- 3 Category B metals include lead, antimony, Babbitt alloys, solder, magnesium or magnesium alloys.
- 4 "Not recommended" does not indicate incompatibility. Compatibility testing is always recommended. Our "Not recommended" rating indicates that there may be more effective Daubert Cromwell products for these applications. Your sales representative can help recommend the optimal product for specific applications.

### **Storage**

Store in a cool, dry place, away from direct sunlight. Do not store outdoors, in high humidity, or at temperature above  $80^{\circ}F$  ( $27^{\circ}C$ ).

### **Shelf Life**

36 months from date of shipping, stored in the original shipping container used by Daubert Cromwell and not in high humidity and not at high temperatures, or stored outside.

### **Approvals**

RoHS, TL8135.



WARRANTY The data, statements and recommendations in this product specification sheet are based on testing, research and other development work, which has been carefully conducted by us, and we believe such data, statements and recommendations will serve as reliable guidelines. Physical properties shown above represent typical values and are not intended for use in writing specifications. However, this product is subject to numerous uses under varying conditions over which we have no control, and accordingly, we do NOT warrant that this product is suitable for any particular use. Users are advised to test the product in advance to make certain it is suitable for their particular production conditions and use. All products manufactured by us are warranted to be first class material and free from

defects in material and workmanship. Liability under this warranty is limited to the net purchase price of any such products proven defective or, at our option, to the repair or replacement of said products upon their return to us transportation prepaid. All claims on defective products must be made in writing within 30 days after the receipt of such products in your plant and prior to further processing or combining with other material and products. We make no warranty, express or implied, as to the suitability of any of our products for any particular use, and we shall not be subject to liability from any damages resulting from their use in operations not under our direct control. This warranty is exclusive of all other warranties, express or implied, and no representative of ours or any other person is authorized to assume for us any other liability in connection with the sale of our products.



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Daubert Cromwell GmbH
Sitz der Gesellschaft: Hasenbergsteige 14, 71078 Stuttgart, Deutschland

Vertriebsbüro: Trimburgstr. 2 81249 München, Deutschland

Tel.: +49-89-4522036-10 E-mail: Service@daubertcromwell.eu www.daubertcromwell.de